Section 1 - Product and Company Information

Product Name: HYDROFLUORIC ACID 51-55 %, TECHN.
Product Number: 01068
Brand: SIAL

Company: Sigma-Aldrich
Address: 3050 Spruce Street
SAINT LOUIS MO 63103 US
Technical Phone: 800-325-5832
Fax: 800-325-5052
Emergency Phone: 314-776-6555

Section 2 - Composition/Information on Ingredient

Substance Name: HYDROFLUORIC ACID, NOT MORE THAN 60% PERCENT STRENGTH
CAS #: 7664-39-3
SARA 313: Yes

Formula: HF
Synonyms: Acide fluorhydrique (French) * Acido fluoridrico (Italian) * Fluorowodor (Polish) *
Fluorwasserstoff (German) * Fluorwaterstof (Dutch) * Hydrofluoride * Hydrogen fluoride
(ACGIH:OSHA) * RCRA waste number U134 * Rubigine

RTECS Number: MW7875000

Section 3 - Hazards Identification

EMERGENCY OVERVIEW
Highly Toxic (USA) Very Toxic (EU). Corrosive.
Very toxic by inhalation, in contact with skin and if swallowed.
Causes severe burns.
Target organ(s): Liver. Kidneys.

HMIS RATING
HEALTH: 4*
FLAMMABILITY: 0
REACTIVITY: 1

NFPA RATING
HEALTH: 4
FLAMMABILITY: 0
REACTIVITY: 1

*additional chronic hazards present.

For additional information on toxicity, please refer to Section 11.

Section 4 - First Aid Measures

ORAL EXPOSURE
If swallowed, wash out mouth with water provided person is
conscious. Call a physician immediately. Do not induce vomiting.

INHALATION EXPOSURE
If inhaled, remove to fresh air. If not breathing give artificial respiration. If breathing is difficult, give oxygen.

DERMAL EXPOSURE
In case of skin contact, flush with copious amounts of water for at least 15 minutes. Remove contaminated clothing and shoes. Call a physician.

EYE EXPOSURE
In case of contact with eyes, flush with copious amounts of water for at least 15 minutes. Assure adequate flushing by separating the eyelids with fingers. Call a physician.

INFORMATION FOR PHYSICIAN
Hydrofluoric (HF) acid burns require immediate and specialized first aid and medical treatment. Symptoms may be delayed up to 24 hours depending on the concentration of HF. After decontamination with water, further damage can occur due to penetration/absorption of the fluoride ion. Treatment should be directed toward binding the fluoride ion as well as the effects of exposure. Skin exposures can be treated with a 2.5% calcium gluconate gel repeated until burning ceases. More serious skin exposures may require subcutaneous calcium gluconate except for digital areas unless the physician is experienced in this technique, due to the potential for tissue injury from increased pressure. Absorption can readily occur through the subungual areas and should be considered when undergoing decontamination. Prevention of absorption of the fluoride ion in cases of ingestion can be obtained by giving milk, chewable calcium carbonate tablets or Milk of Magnesia to conscious victims. Conditions such as hypocalcemia, hypomagnesemia and cardiac arrhythmias should be monitored for, since they can occur after exposure.

Section 5 - Fire Fighting Measures

EXPLOSION HAZARDS
Container explosion may occur under fire conditions.

FLASH POINT
N/A

AUTOIGNITION TEMP
N/A

FLAMMABILITY
N/A

EXTINGUISHING MEDIA
Suitable: Dry chemical powder.

FIREFIGHTING
Protective Equipment: Wear self-contained breathing apparatus and protective clothing to prevent contact with skin and eyes. Specific Hazard(s): Emits toxic fumes under fire conditions.

Section 6 - Accidental Release Measures

PROCEDURE TO BE FOLLOWED IN CASE OF LEAK OR SPILL
Evacuate area.

PROCEDURE(S) OF PERSONAL PRECAUTION(S)
Wear self-contained breathing apparatus, rubber boots, and heavy rubber gloves.

METHODS FOR CLEANING UP
Cover with dry lime or soda ash, pick up, keep in a closed container, and hold for waste disposal. Ventilate area and wash spill site after material pickup is complete.

Section 7 - Handling and Storage

HANDLING
User Exposure: Do not breathe vapor. Do not get in eyes, on skin, on clothing. Avoid prolonged or repeated exposure.

STORAGE
Suitable: Keep tightly closed. Store away from heat. Store in a cool dry place.
Unsuitable: Do not store in glass
Incompatible Materials: Glass

Section 8 - Exposure Controls / PPE

ENGINEERING CONTROLS
Use only in a chemical fume hood. Safety shower and eye bath.

PERSONAL PROTECTIVE EQUIPMENT
Respiratory: Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU). Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi-purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Hand: Compatible chemical-resistant gloves. Eye: Chemical safety goggles. Other: Faceshield (8-inch minimum).

GENERAL HYGIENE MEASURES
Wash contaminated clothing before reuse. Discard contaminated shoes. Wash thoroughly after handling.

EXPOSURE LIMITS, RTECS

<table>
<thead>
<tr>
<th>Country</th>
<th>Source</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>USA</td>
<td>ACGIH</td>
<td>Ceiling co3</td>
<td>PPM</td>
</tr>
<tr>
<td>USA</td>
<td>MSHA</td>
<td>Standard-air</td>
<td>TWA 3 PPM (2 MG/M3)</td>
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<tr>
<td>USA</td>
<td>OSHA</td>
<td>PEL</td>
<td>8H TWA 3 PPM</td>
</tr>
<tr>
<td>New Zealand</td>
<td>OEL</td>
<td>Remarks: check ACGIH TLV</td>
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</tr>
<tr>
<td>USA</td>
<td>NIOSH</td>
<td>TWA</td>
<td>3 PPM</td>
</tr>
<tr>
<td></td>
<td></td>
<td>STEL</td>
<td>6 PPM</td>
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EXPOSURE LIMITS

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<th>Value</th>
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<tr>
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<td>NDSCh</td>
<td>2</td>
<td>MG/M3</td>
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<tr>
<td>Poland</td>
<td>NDSP</td>
<td>-</td>
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</table>

Section 9 - Physical/Chemical Properties
### Appearance
Physical State: Clear liquid
Color: Colorless

### Property
<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
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<td>pH</td>
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<td>MP/MP Range</td>
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<td>Freezing Point</td>
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<td>Vapor Pressure</td>
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<td>Vapor Density</td>
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<tr>
<td>SG/Density</td>
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<tr>
<td>Odor Threshold</td>
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<td>Explosion Limits</td>
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<td>Optical Rotation</td>
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<tr>
<td>Miscellaneous Data</td>
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<tr>
<td>Solubility</td>
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<td></td>
</tr>
</tbody>
</table>

N/A = not available

### Section 10 - Stability and Reactivity

**STABILITY**
- Stable: Stable.
- Conditions to Avoid: Light.
- Materials to Avoid: Avoid contact with metals., Alkali metals, Strong bases, Glass

**HAZARDOUS DECOMPOSITION PRODUCTS**

**HAZARDOUS POLYMERIZATION**
- Hazardous Polymerization: Will not occur

### Section 11 - Toxicological Information

**ROUTE OF EXPOSURE**
- Skin Contact: Causes severe burns.
- Skin Absorption: May be fatal if absorbed through skin.
- Eye Contact: Causes severe burns. Material is extremely destructive to the tissue of the eyes.
- Inhalation: May be fatal if inhaled. Material is extremely destructive to the tissue of the mucous membranes and upper respiratory tract.
- Ingestion: May be fatal if swallowed.
TARGET ORGAN(S) OR SYSTEM(S)
Central nervous system. Liver. Kidneys.

SIGNS AND SYMPTOMS OF EXPOSURE
Symptoms of exposure may include burning sensation, coughing, wheezing, laryngitis, shortness of breath, headache, nausea, and vomiting. Inhalation may result in spasm, inflammation and edema of the larynx and bronchi, chemical pneumonitis, and pulmonary edema. Material is extremely destructive to tissue of the mucous membranes and upper respiratory tract, eyes, and skin.

TOXICITY DATA

Inhalation
Human
50 ppm
LC50

Inhalation
Rat
1,276 ppm
LC50

Inhalation
Mouse
342 ppm
LC50

Inhalation
Monkey
1,774 ppm
LC50

Inhalation
Guinea pig
4,327 ppm
LC50

IRRITATION DATA

Eyes
Human
50 mg
Remarks: Severe irritation effect

CHRONIC EXPOSURE - TERATOGEN
Result: Laboratory experiments have shown teratogenic effects.
Species: Rat  
Dose: 4980 UG/M3/4H  
Route of Application: Inhalation  
Exposure Time: (1-22D PREG)  
Result: Effects on Embryo or Fetus: Fetal death.

CHRONIC EXPOSURE - MUTAGEN 
Result: Laboratory experiments have shown mutagenic effects.

Species: Rat  
Route: Inhalation  
Dose: 1 MG/M3/6H/24D-I  
Mutation test: Cytogenetic analysis

CHRONIC EXPOSURE - REPRODUCTIVE HAZARD

Species: Rat  
Dose: 470 UG/M3/4H  
Route of Application: Inhalation  
Exposure Time: (1-22D PREG)  
Result: Effects on Fertility: Pre-implantation mortality (e.g., reduction in number of implants per female; total number of implants per corpora lutea). Effects on Fertility: Post-implantation mortality (e.g., dead and/or resorbed implants per total number of implants).

Section 12 - Ecological Information
No data available.

Section 13 - Disposal Considerations

APPROPRIATE METHOD OF DISPOSAL OF SUBSTANCE OR PREPARATION  
Contact a licensed professional waste disposal service to dispose of this material. Dissolve or mix the material with a combustible solvent and burn in a chemical incinerator equipped with an afterburner and scrubber. Observe all federal, state, and local environmental regulations.

Section 14 - Transport Information

DOT  
Proper Shipping Name: Hydrofluoric acid[, with not more than 60 percent strength]  
UN#: 1790  
Class: 8  
Packing Group: Packing Group II  
Hazard Label: Corrosive  
Hazard Label: Toxic substances.  
PIH: Not PIH

IATA  
Proper Shipping Name: Hydrofluoric acid  
IATA UN Number: 1790  
Hazard Class: 8  
Packing Group: II

Section 15 - Regulatory Information

EU DIRECTIVES CLASSIFICATION  
Symbol of Danger: T+-C  
Risk Statements: Very toxic by inhalation, in contact with skin and if swallowed. Causes severe burns.

Safety Statements: In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Wear suitable protective clothing, gloves, and eye/face protection. After contact with skin, wash immediately with plenty of water. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).

US CLASSIFICATION AND LABEL TEXT
Risk Statements: Very toxic by inhalation, in contact with skin and if swallowed. Causes severe burns.
Safety Statements: Keep container tightly closed and in well-ventilated place. In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Wear suitable protective clothing and gloves. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).

UNITED STATES REGULATORY INFORMATION
SARA LISTED: Yes
DEMINIMIS: 1%
NOTES: This product is subject to SARA section 313 reporting requirements.
TSCA INVENTORY ITEM: Yes

CANADA REGULATORY INFORMATION
WHMIS Classification: This product has been classified in accordance with the hazard criteria of the CPR, and the MSDS contains all the information required by the CPR.
DSL: Yes
NDSL: No

Section 16 - Other Information

DISCLAIMER
For R&D use only. Not for drug, household or other uses.

WARRANTY
The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Inc., shall not be held liable for any damage resulting from handling or from contact with the above product. See reverse side of invoice or packing slip for additional terms and conditions of sale. Copyright 2008 Sigma-Aldrich Co. License granted to make unlimited paper copies for internal use only.