Material Safety Data Sheet

Product Number: 6024, 6025, 6026, 6027

Section 1: Manufacturer Identification

Mason Color Works, Inc.    Phone: (330) 385-4400
250 East 2nd Street/P.O. Box 76    Fax:     (330) 385-4488
East Liverpool, OH  43920-5076

Section 2: Identification of Product

Chemical Family:  Inorganic
Product Names:  Orange 6024, Coral Red 6025, Lobster 6026, Tangerine 6027
Chemical Abstract Number (CAS): 72828-62-7
Chemical Name: Pigment & Silica mixture

Section 3 & Section 4: Hazardous ingredients Identity/Information and Overexposure Symptoms

<table>
<thead>
<tr>
<th>Chemical</th>
<th>ACGIH-TLVs</th>
<th>OSHA PELs</th>
<th>NOISHA RELs</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cadmium Compound</td>
<td>0.01 mg/m³ (total)</td>
<td>.005 mg/m³</td>
<td>0.1 mg/m³</td>
</tr>
<tr>
<td>Cas # 7440-43-9</td>
<td>.002 mg/m³ (respirable)</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

ACGIH, OSHA, IARC, NTP consider various forms of cadmium are to be carcinogenic.

Symptoms of overexposure:

**Inhalation:** Overexposure to Cd can result in metallic taste in mouth, headache, shortness of breath, chest pains, weakness, leg pains and fluid in the lung. These symptoms may be delayed, sometimes occurring 4 – 8 hrs. after exposure. Long term overexposure to cadmium fumes and dust have been associated with emphysema, bronchitis and kidney damage. Chronic overexposure to metal and cadmium compounds, such as cadmium oxide, cadmium sulfide, cadmium sulfate and cadmium chloride, may result in lung cancer, although a definite cause-effect relationship has not been fully established.

**Eye Contact:** May cause irritation.

**Skin Contact:** May cause irritation.

**Ingestion:** Swallowing may result in severe nausea, vomiting, diarrhea, stomach cramps, salivation, headache, muscle cramps and dizziness.

<table>
<thead>
<tr>
<th>Silica, Crystalline (SiO₂)</th>
<th>0.1 mg/m³</th>
<th>10 mg/m³</th>
<th>0.05 mg/m³</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cas # 14808-60-7</td>
<td></td>
<td>SiO₂ + 2</td>
<td></td>
</tr>
</tbody>
</table>

Symptoms of overexposure:

**Inhalation:**

a) Prolonged exposure to respirable crystalline silica (quartz) can cause Silicosis, a fibrosis (scarring) of the lungs. Silicosis may be progressive; it may lead to disability and death. Silicosis increases risk of Tuberculosis.

b) Inhaled from occupational sources is classified as carcinogenic to humans. (cancer)

c) There is evidence that exposure to respirable crystalline silica or that the disease Silicosis is associated with increased incidence of Scleroderma, an auto-immune disorder manifested by fibrosis (scarring) of the skin and internal organs.

d) There are several studies suggesting that exposure to respirable silica or that the disease Silicosis is associated with the increased incidence of kidney disorders. (Nephrotoxicity)

**Eye Contact:** May cause abrasions of the cornea.

**Skin Contact:** Not applicable.

**Ingestion:** Not applicable.
Section 3 & Section 4: Hazardous ingredients Identity/Information and Overexposure Symptoms

Continued

Zirconium Oxide (ZnO)  
10 mg/m³ (total)  15 mg/m³ (total)  5 mg/m³  
Cas # 1314-13-2  
5 mg/m³ (respirable)  5 mg/m³ (respirable)  15 min. C

Symptoms of overexposure:

**Inhalation:** Acute inhalation to respirable dust which contains radioactive uranium, thorium and radium may cause lung cancer.

**Eye Contact:** May cause irritation with discomfort, tearing or blurring of vision.

**Skin Contact:** Not applicable.

Section 5: Emergency and First Aid Procedures:

Eye: flush thoroughly with water for 15 minutes.
Skin: remove contaminated clothing, wash thoroughly with soap and water.
Inhalation: remove to fresh air, may give oxygen if needed.
Ingestion: give large amounts of water to induce vomiting, only in conscious persons.

IF THESE FIRST AID MEASURES FAIL, CONSULT PHYSICIAN!!!!!!!!!!!!!!!!!!!!

Principal Routes of Entry:

**Inhalation:** Dust from this product may cause irritation of the respiratory system.
Overexposure may cause lung damage.

**Ingestion:** Large amounts may cause irritation of the gastrointestinal tract, nausea, vomiting and diarrhea.

**Skin & Eye:** Nuisance dust, prolonged or repeated may cause irritation.

Section 6: Special Protection Information

**Respiratory Protection:** Use only NIOSHA/OSHA approved respiratory protection with adequate ventilation; avoid breathing dust. Do not exceed Occupational Exposure Limits. Wash thoroughly after handling. No food or beverage should be consumed in work area.

**Personal Protective Equip:** Wear appropriate gloves and goggles to avoid skin and eye contact. Safety showers and eye stations must be present in work stations.

**Ventilation:** Use local exhaust or mechanical such as a dust collector to maintain dust levels below Occupational Exposure Limits.

Section 7: Physical and Chemical Characteristics

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Boiling Point</td>
<td>N/A</td>
</tr>
<tr>
<td>Odor</td>
<td>odorless</td>
</tr>
<tr>
<td>Solubility in water</td>
<td>trace</td>
</tr>
<tr>
<td>Specific Gravity (water=1)</td>
<td>N/A</td>
</tr>
<tr>
<td>Vapor Pressure (mmHg)</td>
<td>N/A</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>None</td>
</tr>
<tr>
<td>Vapor Density (air=1)</td>
<td>N/A</td>
</tr>
<tr>
<td>% Volatile by volume</td>
<td>None</td>
</tr>
<tr>
<td>Appearance</td>
<td>bright orange reddish powder</td>
</tr>
</tbody>
</table>

Section 8: Reactivity Data

**Stability:** Stable

**Hazardous Polymerization:** will not occur

**Incompatibility:** None

**Hazard Decomposition of product:** N/A
Section 9: Fire and Explosive Data

Flash point: N/A    Flammable Limits: None
Unusual Fire and Explosion Hazard: None expected
Extinguishing Media: Carbon dioxide, dry chemical or water
Special Fire Fighting Procedures: Wear self contained breathing apparatus when large quantities involved.

Section 10: Spill or Leak Procedures:

Contain spillage and scoop or vaccum. Avoid making dust, put in appropriate container for disposal.
Waste disposal method in accordance with Federal, State and Local Laws.

This product is a blend of various metal oxides, salts and some compounds which are interfused by high calcination to form the finished product. Section III, Hazardous Ingredients Identity/Information, and Section IV, Symptoms of Overexposure, pertain to individual components. Section V through Section X are in reference to the finished product.

******************Attention All Retailers of Mason Stains******************

ALL retailers of this product are REQUIRED by law to supply their customers with a copy of this material safety data sheet with initial purchase.

***SARA 313

This product contains certain oxides and compounds which are subject to reporting requirements of Superfund Amendment and Reauthorization Act (SARA) of 1986, Section 313 of the Emergency Planning and Community Right to Know Act and of 40 CRF, Part 372.

The information contained in this Material Safety Data Sheet must be provided to every employee who is exposed to this product in any way. We recommend the user reads and understands the contents herein before using this material.

PLEASE KEEP ON FILE FOR FUTURE REFERENCE. DO NOT THROW AWAY! MATERIAL SAFETY DATA SHEETS ARE REQUIRED FOR FIRST SHIPMENT, AND WILL BE SENT AGAIN WHEN REVISED UPON YOUR NEXT ORDER OF PRODUCT OR BY REQUEST.

DISCLAIMER

Mason Color Works, Inc. believes the information contained in this material safety data sheet is believed to be accurate and reliable as of the date of publication or revision but makes no warranty that it is. This information provided should be made available as required by the Federal OSHA Hazard Communication Standard 1910.1200 to ANYONE who handles, uses, stores, transports or will otherwise be exposed to this product. Mason Color Works, Inc. Accepts no Responsibility for the health or safety of any individual who misuses this product by not complying with manufacturer’s instructions contained herein or additional /other measures that may be required under particular conditions.

Last issued: 11/97
Updated : 3/2000