SECTION I: PRODUCT INFORMATION

Product Name or Number (as it appears on label): ORANGE TOUGH 15
Product Number: 2215; 2216

Product/Technical Information: 1-(800)-537-8990
Medical Emergency: 1-(888)-314-6171 (24 hours)

Shipping Description: Cleaning compounds, liquid, n.o.s.

NFPA Ratings:
- Health: 2 - Moderate
- Fire: 1 - Slight
- Reactivity: 0 - Minimal

HMIS Ratings:
- Health: 2 - Moderate
- Fire: 1 - Slight
- Reactivity: 0 - Minimal
- Pers. Prot. Equip.: See Section VIII

SECTION II: HAZARDOUS INGREDIENTS

(Listed when present at 1% or greater, carcinogens at 0.1% or greater) All component chemicals are listed or exempted from listing on the "TSCA Inventory" of chemical substances maintained by the U.S. Environmental Protection Agency.

<table>
<thead>
<tr>
<th>Chemical Name(s)</th>
<th>% Wt</th>
<th>CAS Registry No.</th>
<th>TWA, mg/m³</th>
<th>STEL, mg/m³</th>
<th>CEILING, mg/m³</th>
<th>NTP, IARC Carcinogen</th>
</tr>
</thead>
<tbody>
<tr>
<td>Triethanolamine</td>
<td>5-10</td>
<td>27323-41-7</td>
<td>Not Established</td>
<td>Not Established</td>
<td>Not Established</td>
<td>No</td>
</tr>
<tr>
<td>dodecylbenzenesulfonate</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Dipropylene glycol</td>
<td>5-10</td>
<td>29911-28-2</td>
<td>Not Established</td>
<td>Not Established</td>
<td>Not Established</td>
<td>No</td>
</tr>
<tr>
<td>monobutyl ether</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Triethanolamine</td>
<td>1-5</td>
<td>102-71-6</td>
<td>5 (ACGIH)</td>
<td>Not Established</td>
<td>Not Established</td>
<td>No</td>
</tr>
<tr>
<td>Soybean oil methyl esters</td>
<td>1-5</td>
<td>67784-80-9</td>
<td>Not Established</td>
<td>Not Established</td>
<td>Not Established</td>
<td>No</td>
</tr>
<tr>
<td>d-Limonene</td>
<td>1-5</td>
<td>5989-27-5</td>
<td>Not Established</td>
<td>Not Established</td>
<td>Not Established</td>
<td>No</td>
</tr>
<tr>
<td>Alcohol ethoxylate</td>
<td>1-5</td>
<td>34398-01-1</td>
<td>Not Established</td>
<td>Not Established</td>
<td>Not Established</td>
<td>No</td>
</tr>
</tbody>
</table>

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- Pers. Prot. Equip.: See Section VIII

SECTION III: PHYSICAL DATA

Boiling Point: 212 °F
Vapor Pressure: Unknown
Vapor Density (AIR = 1): Unknown
pH: 8.5-9.0
Evaporation Rate (but.ace.=1): <1
Specific Gravity (H₂O=1): 0.995
Percent Solid by Weight: 15-20
Physical State: Liquid
Appearance & Odor: Clear orange liquid, Orange fragrance

SECTION IV: FIRE & EXPLOSIVE HAZARD DATA

Flash Point: 210°F
Method Used: ASTM-D56
Extinguishing Media: Water, carbon dioxide or dry chemical.
Flammable Limits: Not Established
Flame Extension: N/A
Special Fire Fighting Procedures: Wear NIOSH approved self-contained breathing apparatus and protective clothing. Cool fire-exposed containers with water spray.
Unusual Fire & Explosive Hazards: Combustion products are toxic.
SECTION V: HEALTH HAZARD DATA

Threshold Limit Value: Not Established

Primary Routes of Entry: Inhalation, Skin Contact, Eyes & Oral

Effects of Overexposure:

Conditions to Avoid:

Causes eye irritation: Symptoms may include pain, redness and swelling of the conjunctiva.
Causes skin irritation: Symptoms may include redness, pain and swelling.
Harmful if swallowed: Symptoms may include pain, nausea, vomiting and diarrhea.

Breathing product vapors or mist may cause respiratory irritation: Symptoms may include nasal discomfort and coughing.
Contains d-limonene and triethanolamine which may cause skin sensitization with repeated contact.
Repeated overexposure to triethanolamine may cause liver and kidney damage.
Avoid contact with eyes, skin and clothing. Avoid breathing product vapors or mists. Do not swallow. Use with adequate ventilation. Wash thoroughly after handling.

Emergency & First Aid Procedures:

Eyes: Flush eyes with plenty of water for at least 15 minutes. Remove contact lenses. Get medical attention.

Skin: Remove contaminated clothing. Flush skin with water for at least 15 minutes. Get medical attention if irritation persists. Wash contaminated clothing before reuse.

Ingestion: Do not induce vomiting. Drink one or two glasses of water to dilute product. Get medical attention. Do not give anything by mouth to an unconscious person.

Inhalation: Move person to fresh air. Get medical attention if irritation persists.

SECTION VI: REACTIVITY DATA

Stability: Stable

Incompatible Materials: Strong acids and oxidizing agents

Hazardous Decomposition Products: Carbon dioxide, carbon monoxide

Hazardous Polymerization: Will Not Occur

SECTION VII: SPILL OR LEAK PROCEDURES

Steps to be Taken in Case Material is Released or Spilled: Dike and contain spill with inert material (sand, earth, commercial absorbent, etc.) and transfer to containers for disposal. Keep spill out of storm sewers and waterways.

Waste Disposal Method: Dispose of in compliance with all federal, state and local laws and regulations.

SECTION VIII: SPECIAL PROTECTION INFORMATION

Respiratory Protection: Not normally required when good general ventilation is provided. However if exposure limits are exceeded (see Section II) or if respiratory irritation occurs, the use of a NIOSH approved respirator suitable for the use-conditions and chemicals listed in Section II should be considered.

Ventilation: Provide good general ventilation. Local exhaust ventilation may be necessary for some operations.

Protective Gloves(Specify Type): Rubber or other impervious gloves.

Eye Protection(Specify Type): Splash goggles are recommended to prevent eye contact.


SECTION IX: SPECIAL PRECAUTIONS

Precautions; Handling & Storing: Keep container tightly closed. Store in a cool, dry area. Do not freeze. Do not store above 120°F. Do not mix with other chemicals.

Other Precautions: Keep out of reach of children

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NAME: Ronald T. Cook
TITLE: Manager, Regulatory Affairs
SUPERCEDES: 01/01/2005
REFERENCE: 29 CFR 1910.1200 (OSHA)
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CHANGES: Update Section IX

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