### SECTION 1 - PRODUCT AND COMPANY IDENTIFICATION

**PRODUCT NAME:** Weld-On® 710™ Low VOC Cement for PVC Plastic Pipe  
**PRODUCT USE:** Low VOC Solvent Cement for PVC Plastic Pipe  
**SUPPLIER:** IPS Corporation  
**MANUFACTURER:** IPS Corporation  
**Transportation:** CHEMTEL Tel. 800.255-3924, +1 813-248-0585 (International)  
**Medical:** CHEMTEL Tel. 800.255-3924, +1 813-248-0585 (International)

### SECTION 2 - HAZARDS IDENTIFICATION

**GHS CLASSIFICATION:**  
- **Acute Toxicity:** Category 4  
- **Skin Irritation:** Category 3  
- **Skin Sensitization:** NO  
- **Eye:** Category 2B  
- **Physical**  
- **Acute Toxicity:** None Known  
- **Chronic Toxicity:** None Known  
- **Environmental**  
- **Acute Toxicity:** None Known  
- **Chronic Toxicity:** None Known  
- **Health**  
- **Signal Word:** Danger  
- **WHMS CLASSIFICATION:** CLASS B, DIVISION 2

### SECTION 3 - COMPOSITION/INFORMATION ON INGREDIENTS

**CAS** | **REACH** | **CONCENTRATION** | **PEL-Ceiling** | **Health** | **Flammable** | **Environmental** | **Physical** | **Signal Word** | **Material not to be used** |
<table>
<thead>
<tr>
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<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Tetrahydrofuran (THF)</td>
<td>109-99-9</td>
<td>203-726-8</td>
<td>05-2116297722-22-0000</td>
<td>25 - 36</td>
<td>2</td>
<td>2-Slight</td>
<td>3</td>
<td>2-Moderate</td>
<td></td>
</tr>
<tr>
<td>Methyl Ethyl Ketone (MEK)</td>
<td>78-93-3</td>
<td>201-159-0</td>
<td>05-2116297728-24-0000</td>
<td>20 - 40</td>
<td>3</td>
<td>3</td>
<td>0</td>
<td>0</td>
<td>3-Serious</td>
</tr>
<tr>
<td>Cyclohexanone</td>
<td>108-94-1</td>
<td>203-631-1</td>
<td>05-2116297718-25-0000</td>
<td>15 - 35</td>
<td>B</td>
<td>PPE</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acetone</td>
<td>67-64-1</td>
<td>200-662-2</td>
<td>05-2116297713-35-0000</td>
<td>5 - 15</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### SECTION 4 - FIRST AID MEASURES

- **Inhalation:** Remove to fresh air. If breathing is stopped, give artificial respiration. If breathing is difficult, give oxygen. Seek medical advice.  
- **Ingestion:** Rinse mouth with water. Give 1 or 2 glasses of water or milk to dilute. Do not induce vomiting. Seek medical advice immediately.  
- **Contact with eyes:** Flush eyes immediately with plenty of water for 15 minutes and seek medical advice immediately.  
- **Skin contact:** Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water. If irritation develops, seek medical advice.  
- **Precautionary Statements:**  
  - P261: Avoid breathing dust/fume/gas/mist/vapors/spray  
  - P280: Wear protective gloves/protective clothing/eye protection/face protection  
  - P337+P313: Get medical advice/attention  
  - P403+P233: Store in a well ventilated place. Keep container tightly closed  
  - P501: Dispose of contents/container in accordance with local regulation

### SECTION 5 - FIREFIGHTING MEASURES

- **Suitable Extinguishing Media:** Dry chemical powder, carbon dioxide gas, foam, Halon, water fog.  
- **Unsuitable Extinguishing Media:** Water spray or stream.  
- **Exposure Hazards:** Oxides of carbon, hydrogen chloride and smoke  
- **Combustion Products:** Oxides of carbon, hydrogen chloride and smoke  
- **Protection for Firefighters:** Self-contained breathing apparatus or full-face positive pressure airline masks.

### SECTION 6 - ACCIDENTAL RELEASE MEASURES

- **Personal precautions:** Keep away from heat, sparks and open flame. Provide sufficient ventilation, use explosion-proof exhaust ventilation equipment or wear suitable respiratory protective equipment. Prevent contact with skin or eyes (see section 8).  
- **Environmental Precautions:** Prevent product or liquids contaminated with product from entering sewers, drains, soil or open water course.  
- **Methods for Cleaning up:** Clean up with sand or other inert absorbent material. Transfer to a closable steel vessel.  
- **Materials not to be used for clean up:** Aluminum or plastic containers.

### SECTION 7 - HANDLING AND STORAGE

- **Handling:** Avoid breathing of vapor, avoid contact with eyes, skin and clothing. Keep away from ignition sources, use only electrically grounded handling equipment and ensure adequate ventilation/fume exhaust hoods. Do not eat, drink or smoke while handling.  
- **Storage:** Store in ventilated room or shade below 44°C (110°F) and away from direct sunlight. Keep away from ignition sources and incompatible materials: caustics, ammonia, inorganic acids, chlorinated compounds, strong oxidizers and isocyanates. Follow all precautionary information on container label, product bulletins and solvent cementing literature.

### SECTION 8 - PRECAUTIONS TO CONTROL EXPOSURE / PERSONAL PROTECTION

<table>
<thead>
<tr>
<th>Component</th>
<th>ACGIH TLV</th>
<th>ACGIH STEL</th>
<th>OSHA PEL</th>
<th>OSHA STEL</th>
<th>CAL/OSHA PEL</th>
<th>CAL/OSHA STEL</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tetrahydrofuran (THF)</td>
<td>50 ppm</td>
<td>100 ppm</td>
<td>200 ppm</td>
<td>N/E</td>
<td>N/E</td>
<td>200 ppm</td>
</tr>
<tr>
<td>Methyl Ethyl Ketone (MEK)</td>
<td>200 ppm</td>
<td>300 ppm</td>
<td>200 ppm</td>
<td>N/E</td>
<td>N/E</td>
<td>200 ppm</td>
</tr>
<tr>
<td>Cyclohexanone</td>
<td>20 ppm</td>
<td>50 ppm</td>
<td>100 ppm</td>
<td>N/E</td>
<td>N/E</td>
<td>25 ppm</td>
</tr>
<tr>
<td>Acetone</td>
<td>500 ppm</td>
<td>750 ppm</td>
<td>1000 ppm</td>
<td>N/E</td>
<td>N/E</td>
<td>500 ppm</td>
</tr>
<tr>
<td>Solvent Cement</td>
<td>None</td>
<td>None</td>
<td>None</td>
<td>None</td>
<td>None</td>
<td>300 ppm</td>
</tr>
</tbody>
</table>

- **Engineering Controls:** Use local exhaust as needed.  
- **Monitoring:** Maintain breathing zone airborne concentrations below exposure limits.  
- **Personal Protective Equipment (PPE):**  
  - **Eye Protection:** Avoid contact with eyes, wear splash-proof chemical goggles, face shield, safety glasses (spectacles) with brow guards and side shields, etc. as may be appropriate for the exposure.  
  - **Skin Protection:** Prevent contact with the skin as much as possible. Butyl rubber gloves should be used for frequent immersion. Use of solvent-resistant gloves or solvent-resistant barrier cream should provide adequate protection when normal adhesive application practices and procedures are used for making structural bonds.  
  - **Respiratory Protection:** Prevent inhalation of the solvents. Use in a well ventilated room. Open doors and/or windows to ensure airflow and air changes. Use local exhaust ventilation to remove airborne contaminants from employee breathing zone and to keep contaminants below levels listed above. With normal use, the Exposure Limit Value will not usually be reached. When limits approached, use respiratory protection equipment.
**SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES**

- **Appearance:** Clear, regular syrupy liquid
- **Odor:** Ketone
- **pH:** Not Applicable
- **Melting/Freezing Point:** -108.5°C (-163.3°F) Based on first melting component: THF
- **Boiling Point:** 56°C (133°F) Based on first boiling component: Acetone
- **Flash Point:** -20°C (-4°F) TCC based on Acetone
- **Vapor Pressure:** 190 mm Hg @ 20°C (68°F) Acetone
- **Solubility:** Solvent portion soluble in water. Resin portion separates out.
- **Partition Coefficient n-octanol/water:** Not Available
- **Auto-ignition Temperature:** >2.0 (Air = 1)
- **Decomposition Temperature:** Not Applicable
- **VOC Content:** When applied as directed, per SCAQMD Rule 1168, Test Method 316A, VOC content is: ≤ 510 g/l.

**SECTION 10 - STABILITY AND REACTIVITY**

- **Stability:** Stable
- **Hazardous decomposition products:** None in normal use. When forced to burn, this product gives off oxides of carbon, hydrogen chloride and smoke.
- **Conditions to avoid:** Keep away from heat, sparks, open flame and other ignition sources.
- **Incompatible Materials:** Oxidizers, strong acids and bases, amines, ammonia.

**SECTION 11 - TOXICOLOGICAL INFORMATION**

- **Likely Routes of Exposure:** Inhalation, Eye and Skin Contact
- **Acute symptoms and effects:**
  - **Inhalation:** Severe overexposure may result in nausea, dizziness, headache. Can cause drowsiness, irritation of eyes and nasal passages.
  - **Eye Contact:** Vapors slightly uncomfortable. Overexposure may result in severe eye injury with corneal or conjunctival inflammation on contact with the liquid.
  - **Skin Contact:** Liquid contact may remove natural skin oils resulting in skin irritation. Dermatitis may occur with prolonged contact.
  - **Ingestion:** May cause nausea, vomiting, diarrhea and mental sluggishness.
- **Chronic (long-term) effects:** None known to humans
- **Toxicity:**
  - **LD50:** Oral: 2842 mg/kg (rat) Inhalation 3 hrs. 21,000 mg/m³ (rat)
  - **LC50:** Oral: 2737 mg/kg (rat), Dermal: 6480 mg/kg (rabbit) Inhalation 8 hrs. 29,500 mg/m³ (rat)
  - **Cyclohexanone:** Oral: 1535 mg/kg (rat), Dermal: 948 mg/kg (rabbit) Inhalation 4 hrs. 8,000 PPM (rat)
  - **Acetone:** Oral: 5800 mg/kg (rat) Inhalation 50,100 mg/m³ (rat)

- **Reproductive Effects:**
  - **Teratogenicity:** Not Established
  - **Mutagenicity:** Not Established
  - **Embryotoxicity:** Not Established
  - **Sensitization to Product:** Not Established
  - **Synergistic Products:** Not Established

**SECTION 12 - ECOLOGICAL INFORMATION**

- **Ecotoxicity:** None Known
- **Mobility:** In normal use, emission of volatile organic compounds (VOC’s) to the air takes place, typically at a rate of ≤ 510 g/l.
- **Degradability:** Biodegradable
- **Bioaccumulation:** Minimal to none.

**SECTION 13 - WASTE DISPOSAL CONSIDERATIONS**

Follow local and national regulations. Consult disposal expert.

**SECTION 14 - TRANSPORT INFORMATION**

- **Proper Shipping Name:** Solvent Cement for PVC Plastic Pipe
- **Hazard Class:** 3
- **Secondary Risk:** None
- **Identification Number:** UN 1133
- **Packaging Group:** PG II
- **Label Required:** Class 3 Flammable Liquid
- **Marine Pollutant:** NO

**TDG INFORMATION**

- **TDG CLASS:** FLAMMABLE LIQUID 3
- **SHIPPING NAME:** ADHESIVES
- **SHIPPING SYMBOL:** AICS, Korea ECL/TCCL, Japan MITI (ENC5)
- **UN NUMBER/PACKING GROUP:** UN 1133, PG II

**SECTION 15 - REGULATORY INFORMATION**

- **Precautionary Label Information:** Highly Flammable, Irritant
- **Ingredient Listings:** USA TSCA, Europe EINECS, Canada DSL, Australia
- **Symbols:** F, Xi
- **Risk Phrases:** R11: Highly flammable.
- **R36/37: Irritating to eyes and respiratory system.**
- **R66: Repeated exposure may cause skin dryness or cracking**
- **R67: Vapors may cause drowsiness and dizziness**
- **Safety Phrases:**
  - **S2:** Keep out of the reach of children
  - **S25:** Avoid contact with eyes.
  - **S26:** In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
  - **S33:** Take precautions measures against static discharges.

**SECTION 16 - OTHER INFORMATION**

- **Specification Information:** IPS, Safety Health & Environmental Affairs
- **E-mail address:** <EHSinfo@ipscorp.com>
- **Training necessary:** Yes, training in practices and procedures contained in product literature.
- **Reissue date / reason for reissue:** 10/16/2013 / Updated GHS Standard Format
- **Intended Use of Product:** Solvent Cement for PVC Plastic Pipe

This product is intended for use by skilled individuals at their own risk. The information contained herein is based on data considered accurate based on current state of knowledge and experience. However, no warranty is expressed or implied regarding the accuracy of this data or the results to be obtained from the use thereof.