1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

**Product Identification**
Product Name: Ricoh Toner Cartridge Type 450I  
Product Number: 889465  
Chemical Name: mixture  
CAS Number: 0-00-0

**Company Identification**
Ricoh Corporation  
5 Dedrick Place  
West Caldwell, NJ 07006 USA  
1-973-882-2000 or 1-973-882-5218 (For product information)  
1-800-336-6737 (For emergencies)

2. COMPOSITION/INFORMATION ON INGREDIENTS

**COMPONENT LISTING:**

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Amount</th>
<th>CAS Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>POLYESTER RESIN</td>
<td>50.0 - 80.0 %</td>
<td>Confidential</td>
</tr>
<tr>
<td>STYRENE ACRYLIC RESIN</td>
<td>10.0 - 40.0 %</td>
<td>Confidential</td>
</tr>
<tr>
<td>CARBON BLACK</td>
<td>&lt; 15.0 %</td>
<td>1333-86-4</td>
</tr>
<tr>
<td>CARNAUBA WAX</td>
<td>&lt; 5.0 %</td>
<td>8015-86-9</td>
</tr>
</tbody>
</table>

**EXPOSURE GUIDELINES:**
Carbon black  
OSHA PEL: 3.5 mg/m^3  
ACGIH TWA: 3.5 mg/m^3

3. HAZARDS IDENTIFICATION

**PRIMARY ENTRY ROUTES:**  
Inhalation, ingestion.

**ACUTE SKIN EFFECTS:**
Non-irritant.

**CARCINOGENICITY:**
Carbon black was reclassified as a Group 2B by IARC in 1996 based on the result of only the inhalation study in rats. However there was not observed the incidence of tumors on the test results on dermal or oral studies. Also 2-years inhalation study using a typical toner containing carbon black showed no association between toner exposure and animal tumors.

**MEDICAL CONDITION AGGRAVATED BY LONG-TERM EXPOSURE:**
Not applicable.
CHRONIC EFFECTS:
Prolonged inhalation of excessive dust may cause lung damage. It is attributed to 'lung overloading', a generic response to excessive amounts of any dust retained in the lung for a prolonged interval. Use of this product, as intended, does not result in inhalation of excessive dust.

4. FIRST AID MEASURES

EYE CONTACT FIRST AID:
Try to remove with eye drops or flush with water. If unsuccessful, get medical attention.

SKIN CONTACT FIRST AID:
Wash thoroughly with soap and water.

INHALATION FIRST AID:
Gargle with water, move to place in fresh air. If unsuccessful, get medical attention.

INGESTION FIRST AID:
Dilute stomach contents with several glasses of water. If unsuccessful, get medical attention.

5. FIRE FIGHTING MEASURES

FLAMMABLE PROPERTIES
COC Flash Point: N/A
Autoignition Temperature: N/A

FLAMMABLE LIMITS IN AIR
LEL: N/A
UEL: N/A

BURNING RATE:
Not available.

EXTINGUISHING MEDIA:
Foam, water spray (mist), dry chemicals, or carbon dioxide may be suitable.

FIRE FIGHTING INSTRUCTIONS:
No special fire protecting method is required.

6. ACCIDENTAL RELEASE MEASURES

SPILL / LEAK PROCEDURES:
If spilled, sweep up or pick up by vacuum cleaner (rated for toner extraction). Remove residue with soap and water.

MISCELLANEOUS:
Minimize inhalation of dust. Keep product out of sewers and watercourses.

7. HANDLING AND STORAGE

HANDLING PRECAUTIONS:
Do not handle in areas where wind blows. Flying powder may enter eyes. Minimize breathing dust.
8. EXPOSURE CONTROLS / PERSONAL PROTECTION

VENTILATION:
None needed under normal use condition.

RESPIRATORY PROTECTION:
None required under normal conditions of use.

PROTECTIVE CLOTHING / EQUIPMENT:
None required under normal conditions of use.

9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>FORM</td>
<td>Powder</td>
</tr>
<tr>
<td>COLOR</td>
<td>Black</td>
</tr>
<tr>
<td>ODOR</td>
<td>slight plastic odor</td>
</tr>
<tr>
<td>BOILING POINT</td>
<td>Not applicable °C</td>
</tr>
<tr>
<td>VAPOR PRESSURE</td>
<td>Not applicable psia</td>
</tr>
<tr>
<td>VAPOR DENSITY</td>
<td>Not applicable (Air = 1)</td>
</tr>
<tr>
<td>SOLUBILITY IN WATER</td>
<td>Insoluble</td>
</tr>
<tr>
<td>MELTING/FREEZING POINT</td>
<td>Not available °C</td>
</tr>
<tr>
<td>PH</td>
<td>Not applicable</td>
</tr>
<tr>
<td>% VOLATILES</td>
<td>- %</td>
</tr>
<tr>
<td>VISCOSITY</td>
<td>Not applicable</td>
</tr>
<tr>
<td>EVAPORATION RATE</td>
<td>Not applicable</td>
</tr>
<tr>
<td>DENSITY (G/CM3)</td>
<td>approx.1.2</td>
</tr>
</tbody>
</table>

10. STABILITY AND REACTIVITY

POLYMERIZATION:
None.

CONDITIONS TO AVOID:
Not applicable in normal use.

HAZARDOUS DECOMPOSITION PRODUCTS:
Will not occur.

11. TOXICOLOGICAL INFORMATION

ACUTE ORAL EFFECTS:
Rat: >5000mg/kg.

CARCINOGENICITY:
In 1996 IARC reevaluated carbon black as a Group 2B carcinogen (possible human carcinogen). This evaluation is given to carbon black for which there is inadequate human evidence, but sufficient animal evidence. The latter is based upon the development of lung tumors in rats receiving chronic inhalation exposures to free carbon black at levels that induce particle overload of the lung. Studies performed in animal models other than rats have not demonstrated an association between carbon black and lung tumors.
Moreover, 2-years cancer bioassay using a typical toner preparation containing carbon black did not demonstrate an association between toner exposure and tumor development in rats.

MUTAGENICITY:
Negative (Ames test).

TERATOGENICITY:
Not available.

12. ECOLOGICAL INFORMATION

ENVIRONMENTAL DEGRADATION:
Not known.

MISCELLANEOUS:
Not known in bioaccumulation.

13. DISPOSAL CONSIDERATIONS

DISPOSAL:
Used toner should be disposed of in an environmentally appropriate manner and in accordance with governmental regulations. Do not incinerate.

14. TRANSPORT INFORMATION

PRODUCT LABEL: Ricoh Toner Cartridge Type 450I

MISCELLANEOUS:
Avoid direct sunlight. Do not keep this over 35 degrees centigrade.

15. REGULATORY INFORMATION

No information available.

16. OTHER INFORMATION

HMIS Rating:
Health - 1
Flammability - 1
Reactivity - 0

APPROVED BY: David Huelbig
TITLE: Safety Engineer
APPROVAL DATE: August 31, 2004
SUPERCEDES DATE: May 19, 2004
RTN NUMBER: 00003051 (Official Copy)

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END OF MSDS

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